

Work Order ID 50034

July 6, 2009 9:48:33 AM



Page 1

Item ID: D3166-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Basket Hoop

Start Date: 7/06/09 Start Qty: 12.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

Operation Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr Revision Nbr

D3166 Rev A1

0.00



Skidtubes

Large Feb

Memo

Cut 3/4" x 3/4" square tubing 60.00" long.

0.00

3AD 09-07-07 (12)

110



CNC Bend 1

CNC Delta 100 Bender

Memo

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350
BASB, and folio FT004.

0.00

MB 09-07-08 (12X)

120



QC6- Inspect dimensions to drawing

0.00

→ Solder 108 (12)

QC

Quality Control

Work Order ID 50034

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: *WA*Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

SAD 09-07-08
QTY 12
09/07/09
0
MF 09-07-0

Picklist Print

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A standard linear barcode is positioned horizontally across the page, consisting of vertical black lines of varying widths on a white background.

A standard linear barcode is located at the top of the page, spanning most of the width. It is used for document tracking and identification.

Parent Item: D3166-1RevA1

Parent Item Name: Basket Hoop

Comments:

Start Date: 7/06/09

Required Date: 7/10/09

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased		No		100	f	680.8900	63.1579			

304 SQ Tube .75x.75x.065W

Location

Main Warehouse

MAT 680.89

110969 3.2

111148 15.9

111331 1.9

111432 0.4
111435 0.5

111883 23.1
112051 63.1

112054

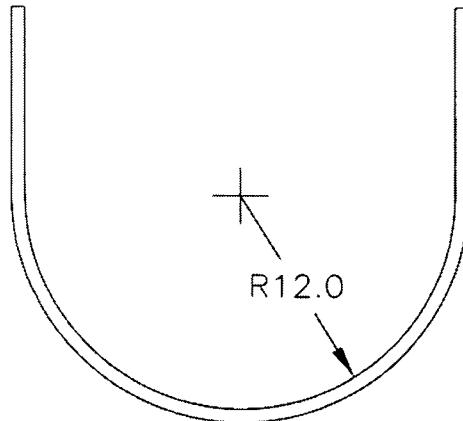
→ 63 157

~~RECORDED~~. SAD 09-07-07(12)



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3166 REV. A SHEET 1 OF 1
DATE		TITLE BASKET HOOP SCALE NTS
02.07.10		

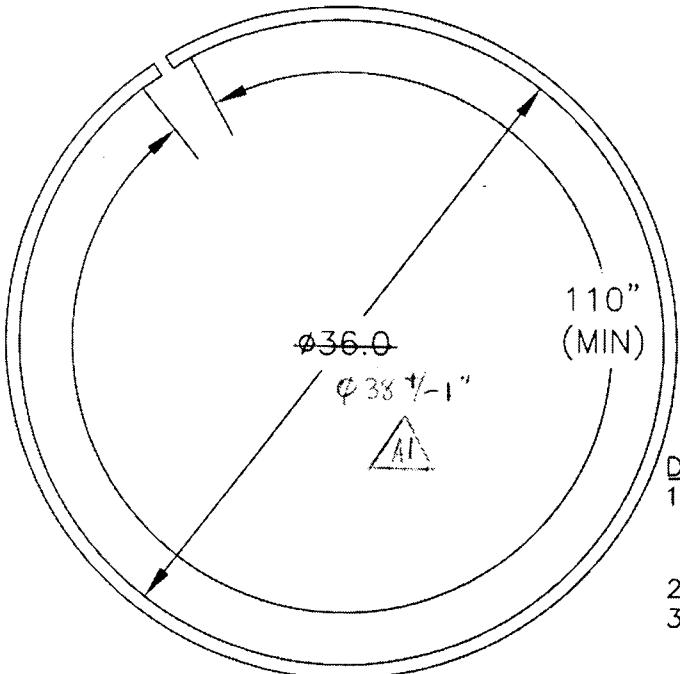
RELEASED
02.07.10



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

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DRAWING NO. D3166	TITLE BASKET HOOP	REVA1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN DATE 08.12.11	AJS DATE 08.12.15	CHECKED DATE 08.12.15	MFG. APPR. M DATE 08/12/15	APPROVED 110 DATE 08/12/16	DE APPR. 110 DATE 08.12.16	

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

50034

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

REASON: SEE PAR 08-005